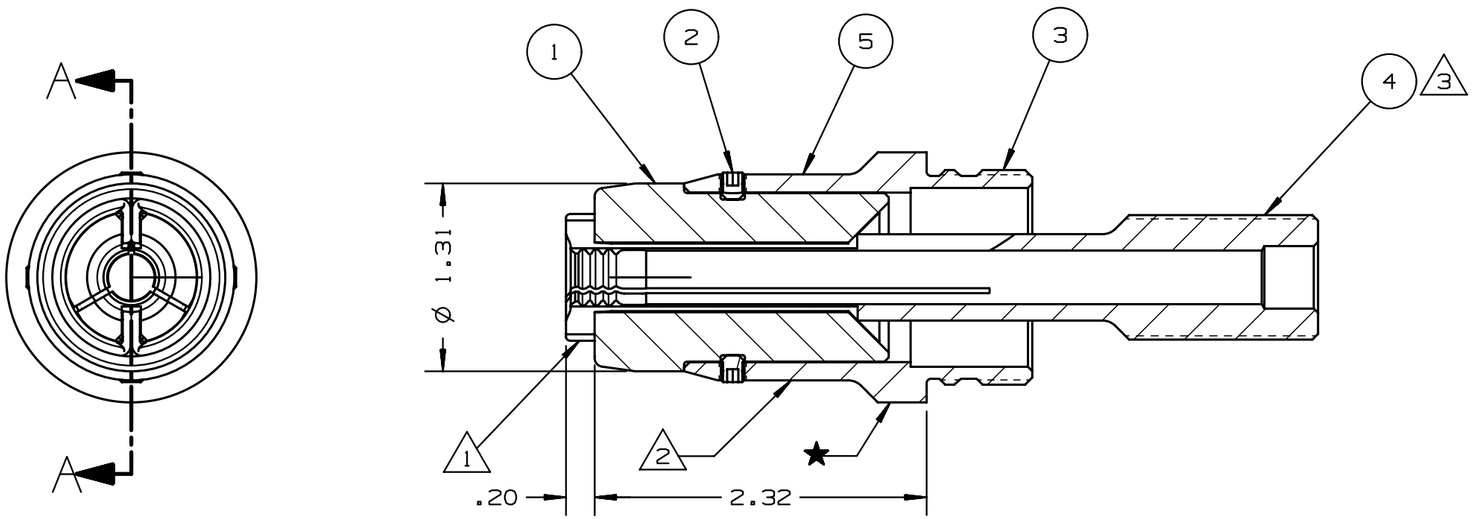
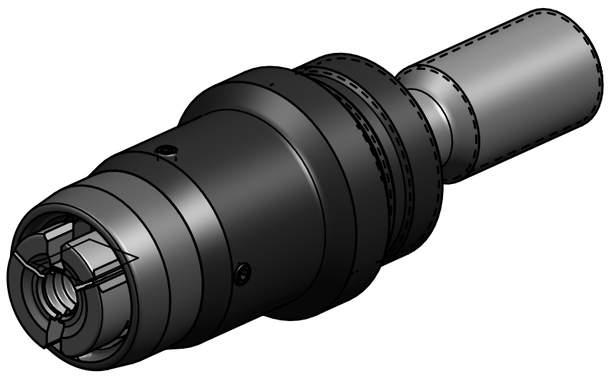
REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	9/8/11
B	REMOVED 128807 LOCK NUT	CHR	10/04/13
C	REMOVED LOCKNUT/LOCTITE NOTE; REARRANGED NOTE 1; RENAMED DESCRIPTIONS/TITLE	HKS	08/05/15

NOTES:

1. TO ASSEMBLE:
   A) APPLY ANTI-SEIZE LUBRICANT P/N: 508183 TO OUTSIDE OF PULLER-130036.
   B) 130036 PULLER - THREAD INTO TOOL'S END CAP.
   C) INSTALL ANVIL HOLDER-128936 OVER PULLER AND THREAD INTO TOOL'S PISTON.
   D) ALIGN ANVIL-130037 WITH GROOVES IN PULLER-130036. PUSH ANVIL-129975 INSIDE OF ANVIL-HOLDER-128936 AND INSTALL (4) SET SCREWS-501781 USING VIBRA-TITE P/N: 505125.
2. APPLY WARNING STICKER P/N: 590516 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
3. LEFT HAND THREAD



SECTION A-A



PART NO.	QTY	DESCRIPTION	ITEM
590516	1	WARNING STICKER	5
130036	1	PULLER, CUT, SF20, 12MM	4
128936	1	HOLDER, ANVIL	3
501781	4	SSCR SOC FLT #08-32 X .19	2
129975	1	ANVIL, CUT, BTT25, -12MM BT	1

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT

HUCK INTERNATIONAL, INC., I.S.D
1 CORPORATE DR
KINGSTON, NEW YORK 12401

ITAR/ECCN: EAR99

NOSE, CUT, SF20, 12MM BT

SCH B#: 8467.99.0190

FINAL ASSY: -

ENG: TRK | CK: | DATE: 9/8/11 | SCALE: 1:1

HTS: 8467.99.0190

B

99-7880CX

FORM KE104 Rev E

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