



**HOWMET
AEROSPACE**

Marson® Value-Tite and Value-Clamp

Cost-Conscious Solutions for your Value minded customer

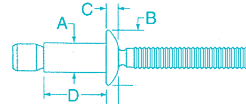
Value-Tite Shavable** Heavy-Duty Bulb-Style Button Head Rivet — Aluminum

PART NO.	TYPE	GRIP RANGE	DRILL NO. & HOLE SIZE	STD CTN QUANTITY
VRMT-SA6-6	Plain	.050-.375	#4 Drill (.209-.221)	3M
VRMT-SA6-6S	Seal	.050-.375		3M
VRMT-SA6-8	Plain	.050-.500		3M
VRMT-SA6-8S	Seal	.050-.500		3M
VRMT-SA8-8S	Seal	.050-.500	1/4" Drill (.250-.263)	2M

**See how rivet shaver tool works <https://youtu.be/vAgYVO5zAFM>

Value-Tite Heavy-Duty Bulb-Style Button Head Rivet — Aluminum

PART NO.	TYPE	GRIP RANGE	DRILL NO. & HOLE SIZE	STD CTN QUANTITY
VRT6-4W	Washer	.098-.276	#4 Drill (.209-.221)	4M
VRT6-8W	Washer	.177-.453		3M
VRT6-10W	Washer	.437-.625		3M
VRT8-6W	Washer	.125-.375	1/4" Drill (.250-.263)	2M
VRT8-10W	Washer	.375-.625		2M



Value-Clamp Structural Blind Rivet

A DIA.	DESCRIPTION	BULK PART NO.	GRIP RANGE	DRILL NO. & HOLE SIZE	B HEAD DIA NOM	C HEAD HEIGHT MAX	D RIVET LENGTH MAX	TYPICAL STRENGTH (LBS)	
								SHEAR	TENSILE
Steel/Steel Buttonhead									
3/16"	VRSB6-4VC	M76807	.062-.272	#11 Drill (.191-.201)	0.402	0.098	0.717	1259	989
3/16"	VRSB6-7VC	M76808	.213-.433		0.402	0.098	0.965	1259	989
3/16"	VRSB6-EVC	M76809	.062-.437		0.402	0.098	0.965	1259	989
3/16"	VRSB6-10VC	M76896	.455-.665		0.402	0.098	0.965	1259	989
1/4"	VRSB8-6VC	M76810	.083-.374	F Drill (.261-.272)	0.531	0.122	0.996	2360	1843
1/4"	VRSB8-EVC	M76812	.083-.622		0.531	0.122	1.402	2360	1843
1/4"	VRSB8-10VC	M76811	.350-.625		0.531	0.122	1.44	2360	1843
Aluminum/Aluminum Buttonhead									
3/16"	VRAB6-4AVC	M76821	.062-.272	#11 Drill (.191-.201)	0.402	0.098	0.717	517	427
3/16"	VRAB6-7AVC	M76822	.213-.433		0.402	0.098	0.965	517	427
3/16"	VRAB6-EAVC	M76823	.062-.437		0.402	0.098	0.965	517	427
1/4"	VRAB8-6AVC	M76824	.083-.374	F Drill (.261-.272)	0.531	0.122	0.996	1192	764
1/4"	VRAB8-EAVC	M76826	.083-.622		0.531	0.122	1.402	1192	764
Steel/Steel 100° Countersunk									
1/4"	VRSC8-8VC	M76819	.169-.476	F Drill (.261-.272)	0.410	0.091	1.089	2360	1843
Aluminum/Aluminum 100° Countersunk									
3/16"	VRAC6-6AVC	M76829	.126-.331	#11 Drill (.191-.201)	0.350	0.083	0.795	517	427
3/16"	VRAC6-9AVC	M76830	.303-.500		0.350	0.083	1.04	517	427
Stainless/Stainless Buttonhead									
3/16"	VRSSB6-4SVC	M76833	.062-.272	#11 Drill (.191-.201)	0.402	0.098	0.716	1349	1079
3/16"	VRSSB6-7SVC	M76834	.214-.437		0.402	0.098	0.965	1349	1079
1/4"	VRSSB8-6SVC	M76836	.083-.374	F Drill (.261-.272)	0.531	0.122	0.996	2360	1843
1/4"	VRSSB8-10SVC	M76837	.350-.625		0.531	0.122	1.44	2360	1843

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[YouTube.com/HFSIndustrial](https://www.youtube.com/HFSIndustrial)

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