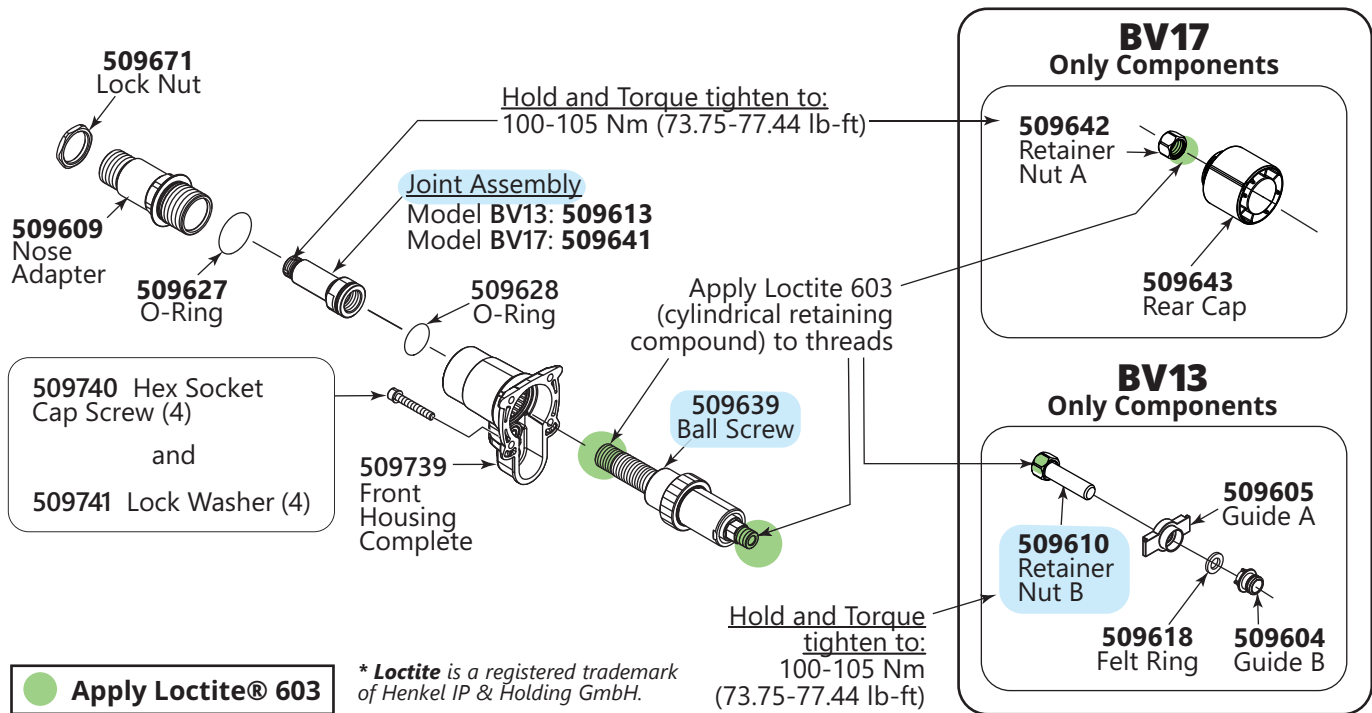


**FIELD FIX**

# AFFECTED TOOLS: BV13 and BV17

We recommend performing this maintenance on any BV13 or BV17 in inventory.

## Loctite® 603 Application



## LOCTITE 603 APPLICATION AND TORQUING PARAMETERS

**Simplified Directions:**

- Apply Loctite 603 to Ball Joint and Female thread of Retaining Nuts.
- Hold and Torque the Retainer Nut and Joint Assembly to 100-105 Nm (73.75-77.44 lb-ft).

For more detailed, step by step instructions, please see **HK1230 - Front Housing Replacement and Loctite Application** available as a separate PDF and which is also on our website in the Industrial Tooling Resource Center.

**Affected Tools:** BV13 BV17

**Field Fix Time:** ≈ 1 hour

**Apply to Models:**

Model	Serial Number
BV17	3981 or earlier
BV13	1128 or earlier

Howmet Inc. (NYSE: HWM) creates breakthrough products that shape industries. Working in close partnership with our customers, we solve complex engineering challenges to transform the way we fly, drive, build and power. Through the ingenuity of our people and cutting-edge advanced manufacturing, we deliver these products at a quality and efficiency that ensures customer success and shareholder value.

## HOWMET FASTENING SYSTEMS

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