

# Common Huck® Product Coatings

For Huck® Rivet Mandrels and Sleeves, HuckBolts® and Collars/Nuts

For more coatings, request a full list. Custom coatings available.




COLOR    BLACK  
 MATERIAL    STEEL  
 FINISH    ZINC ELECTROPLATE, BLACK DYED TRIVALENT CHROMATE

PRODUCT(S)	ASTM B117 MIN HOURS
BL - COLLARS, SLEEVES, NON-GRADE 8 HUCKBOLTS®	72
BLX - COLLARS AND NON-GRADE 8 HUCKBOLTS (BL WITH 1 COAT OF HUCKGUARD®)	500
BL2X - 3/8" AND LARGER COLLARS AND NON-GRADE 8 HUCKBOLTS (BL WITH 2 COATS OF HUCKGUARD®)	1000



COLOR    SILVER  
 MATERIAL    STEEL  
 FINISH    GEOMET 321, ORGANIC TOP COAT

PRODUCT(S)	ASTM B117 MIN HOURS
NP - BOLTS AND MANDRELS (1 COAT GEOMET)	48
D1 - 1/4" AND LARGER BOLTS AND MANDRELS (2 COATS GEOMET)	500
DL - 3/8" AND LARGER BOLTS, EXCLUDING HUCK 360 (3 COATS GEOMET)	1000



COLOR    SILVER  
 MATERIAL    STEEL  
 FINISH    ZINC ELECTROPLATE, TRIVALENT CHROMATE

PRODUCT(S)	ASTM B117 MIN HOURS
GA - COLLARS, SLEEVES, NON-GRADE 8 HUCKBOLTS®	72
GAX - COLLARS AND NON-GRADE 8 HUCKBOLTS (GA WITH 1 COAT OF HUCKGUARD®)	500
GA2X - 3/8" AND LARGER COLLARS AND NON-GRADE 8 HUCKBOLTS (GA WITH 2 COATS OF HUCKGUARD®)	1000



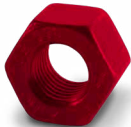
COLOR    SHINY OR FLAT BLACK  
 MATERIAL    STEEL  
 FINISH    BLACKENED OIL

PRODUCT(S)	ASTM B117 MIN HOURS
ALL HUCKBOLT® SIZES	TRANSIT AND STORAGE PROTECTION ONLY



COLOR    YELLOW  
 MATERIAL    STEEL  
 FINISH    ZINC ELECTROPLATE, YELLOW DYED TRIVALENT CHROMATE

PRODUCT(S)	ASTM B117 MIN HOURS
UA - COLLARS, SLEEVES, NON-GRADE 8 HUCKBOLTS®	96
UAX - COLLARS AND NON-GRADE 8 HUCKBOLTS (UA WITH 1 COAT OF HUCKGUARD®)	500
UA2X - 3/8" AND LARGER COLLARS AND NON-GRADE 8 HUCKBOLTS (UA WITH 2 COATS OF HUCKGUARD®)	1000



COLOR    RED  
 MATERIAL    STEEL  
 FINISH    ZINC ELECTROPLATE, RED TRIVALENT CHROMATE, RED ORGANIC TOP COAT WITH INTEGRAL LUBE

PRODUCT(S)	ASTM B117 MIN HOURS
RX - 3/8" AND LARGER HUCK 360® NUTS	500

[hfsindustrial.com](http://hfsindustrial.com)  
[YouTube.com/HFSIndustrial](https://www.youtube.com/HFSIndustrial)

**Howmet Fastening Systems  
 Waco Operations**

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