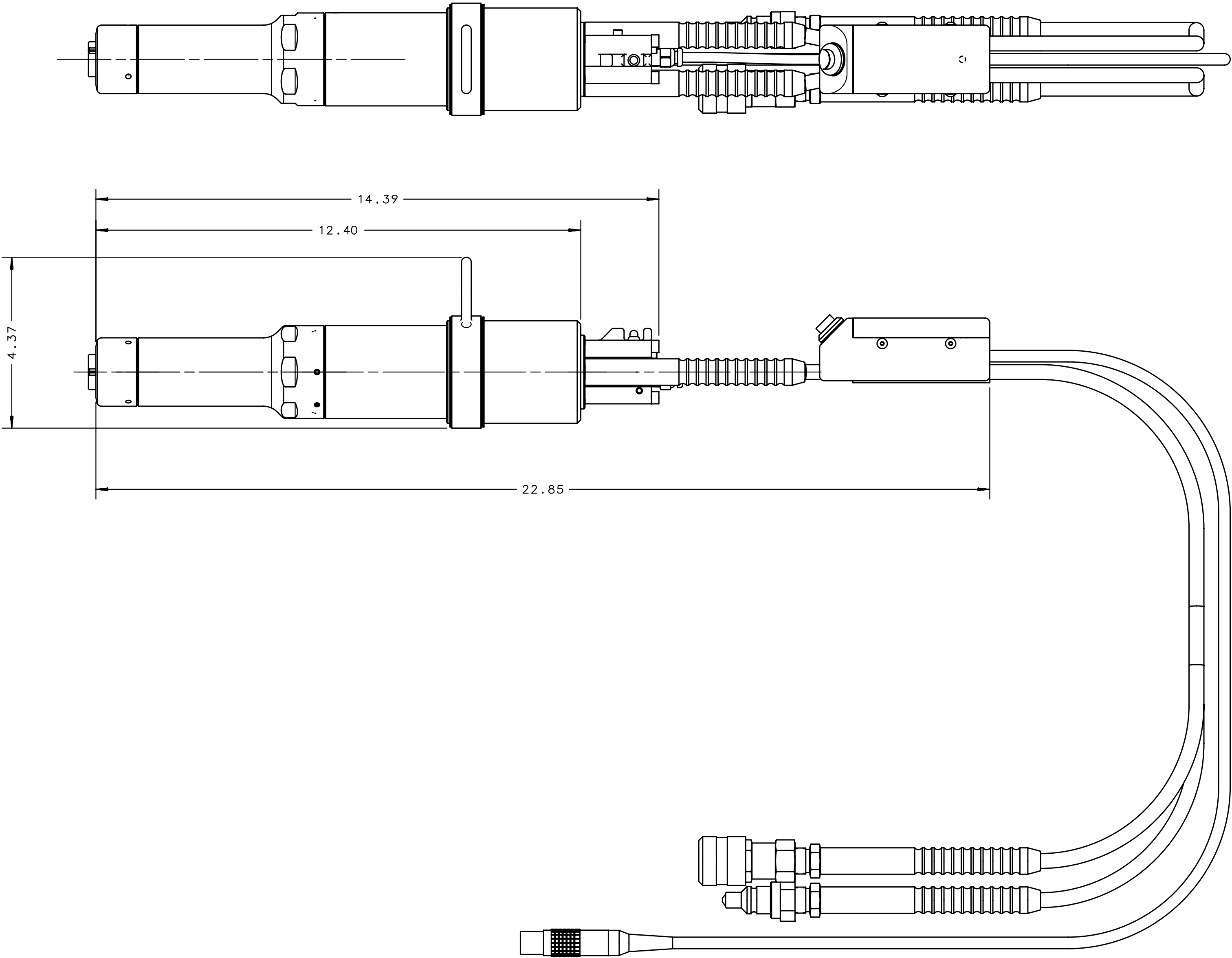
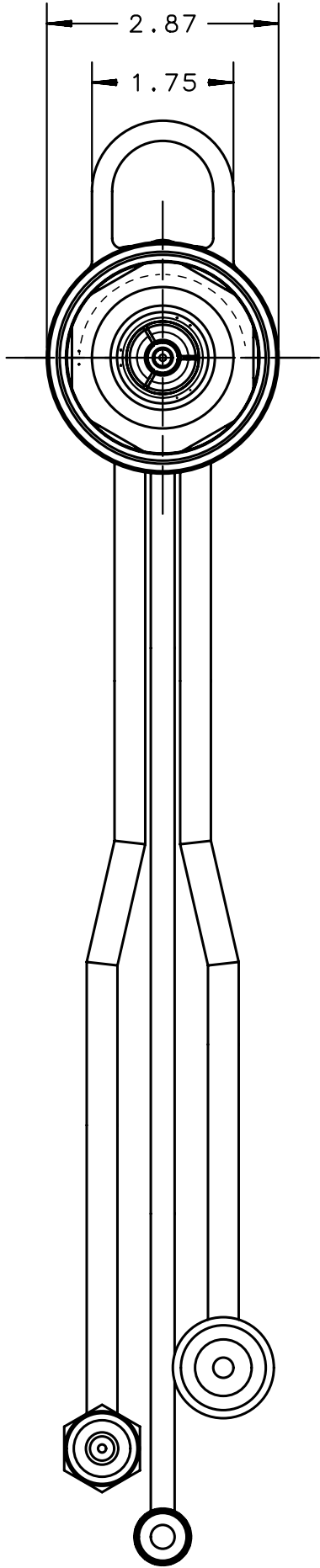


REV	DESCRIPTION	DATE
A	RELEASE	10/5/09



FORM KE104 Rev D		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any other without the written permission of Huck International, Inc.																
ITAR:		ECCN:EAR99			SCH B#:8467.19.50 90				HTS:8467.19.50 90									
MATERIAL:		-	SPEC:		-	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)			HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DR, P.O. BOX 2270 KINGSTON, NEW YORK 12401									
HARDNESS:		-			(RAW OR STOCKED STATE)													
HEAT TREAT TO:		-	SPEC:		-	.XX, .XXX ±		.01, .005		ASSY, INLINE BOBTAIL TOOL -								
SURFACE TREAT:		-	SPEC:		-	INT. COR. RADII		.005-.015										
SURFACE FINISH NOT TO EXCEED:					125 Ra		BREAK EDGES		.005-.015		DET: HKS		OK:		DATE: 10/5/09		SCALE: 1:2	
IDENTIFICATION PER SPEC 42-311:					★ PERMANENT		ANGLES ±		3°		C		BTT35 99-7851					
SURFACES TO BE					◎, //, ⊕, ⊥, & ▱		WITHIN .005 T.I.R.		FINAL ASSY: -									